(!) PIONEER



CIRCUIT DESCRIPTIONS REPAIR & ADJUSTMENTS



ORDER NO. ARP-809-0

DYNAMIC EXPANDER

300(BK)

- Model EX-9000 come in two colors design, black and silver.
- Models EX-9000[BK] (black) and EX-9000 (Silver) come in Five Versions destinguished as follows:

Туре	Applicable model		Power requirement	Destination
Туре	EX-9000(BK)	EX-9000	- Fower requirement	Destriation
KU	0		AC 120V only	U.S.A.
S	0	0	AC110V, 120V, 220V, 240V (Switchable)	General export
S/G	0	_	AC110V, 120V, 220V, 240V (Switchable)	U.S Military
нем	0	0	AC220V (240V) 🔆	European continent
нв	0	0	AC240V (220V) *	United Kingdom

☆ Change the primary wirning of the power transformer.

- This service manual is applicable to the KU, S and S/G types. As to the S and S/G types, please refer to page 23.
- As to the HEM and HB types, please refer to the additional service manual (ARP-81 0).

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1. SPECIFICATIONS

Processor Section

Dynamic Expansion	Band	LOW	MID				
HIGH (5 kHz)	Item	LOW	MID	HIGH			
MID (500 Hz)	Dynamic Expansion	17 dB	12 dB	17 dB			
LOW (50 Hz)	Upward Expansion	+15 dB	+7 dB	+12 dB			
Impulse Response	Downward Compression	-2 dB	−5 dB	-5 dB			
Attack Time			4 7	m sec.			
Release Time	HAF						
			sition; 2				
Maximum Output Vo	ltage						
(Expansion Level VR	. ALL MAX)						
50 Hz, T.H.D.: 0.8 %, RL: 50 kΩ 7.0 V							
500 Hz, T.H.D.: 0		2		7.5 V			
5 kHz, T.H.D.: 0.8				5.5 V			
Input Impedance							
EXPANDER INP	UT		!	50 kΩ			
TAPE PLAY				_			
Output Impedance (1 kHz)							
	EXPANDER OUTPUT						
Signal to Noise Ratio							
(IHF A, Short-circuited, 1 kHz.							
· -•							

Expansion Level VR. ALL MAX)
Power Supply Section/Miscellaneous Power Requirements KU model AC120 V, 60 Hz S,S/G models
Furnished Parts Connection cords with pin plugs

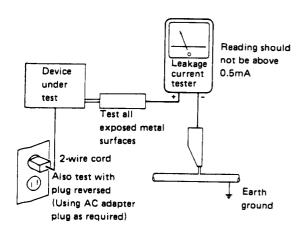
2. SAFETY INFORMATIONS

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

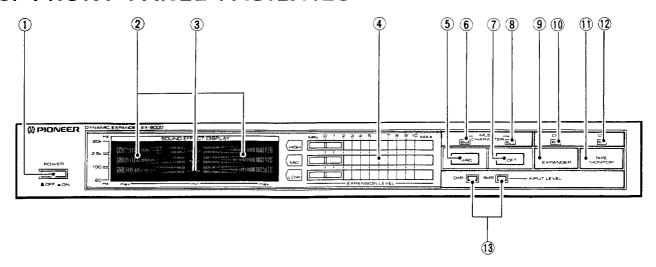
Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a \triangle on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which dose not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create show, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PICNEER Service Manual may be obtained at a nominal charge from PIONEER.

3. FRONT PANEL FACILITIES



1) POWER switch (OFF = ON)

When this switch is set to the ON position, power is supplied to the unit's main circuits.

Disconnect the power cord from the power outlet when you do not plan to use the unit for a long period of time.

② SOUND EFFECT DISPLAY

This DISPLAY indicates the degree of expansion applied to the dynamic range. The three ranges LOW, MID, HIGH are indicated equally to right and left of center with the red and white F.L. tube display.

(3) LOW, MID, HIGH indicators

These indicate the division of the frequency spectrum into three bands. When the POWER switch ① is pressed, these indicators light and thus function as power indicators.

4 LOW, MID, HIGH dynamic EXPANSION LEVEL controls

These controls divide the frequency spectrum into the three bands LOW (20 — 100 Hz), MID (100 — 2.5 kHz), and HIGH (2.5 kHz — 20 kHz); as the respective controls are moved toward the right, the dynamic range of the corresponding frequency is emphasized. Set the three controls to the optimum position in accordance with the type of music being played, and your own preferences. When set to the MIN position, the SOUND EFFECT DISPLAY will not move.

(5) HARD switch

Operates when the EXPANDER switch (9) is set to ON. The playback sound will take on a harder edge, with a greater sense of presence.

(f) HARD indicator (MUSIC CHARACTER)

(7) SOFT switch

Operates when the EXPANDER switch (9) is set to ON. The playback sound will become softer, suitable for easy listening.

(8) SOFT indicator (MUSIC CHARACTER)

(9) EXPANDER switch

When this switch is pressed, expansion effect is added to the signals input to the EXPANDER INPUT terminals. The indicator (1) will light, and the SOUND EFFECT DISPLAY will operate. When set to OFF, the SOUND EFFECT DISPLAY (2) and indicators (6) and (8) will not light, even if the HARD or SOFT switch (5) or (7) is pressed. In the OFF position, the expansion circuitry is disconnected, so a check can be performed of the degree of expansion effect by turning the switch on and off.

10 EXPANDER indicator

Lights when the EXPANDER switch is turned ON.

(11) TAPE MONITOR switch

Press when playing back tapes or performing recording monitoring on the tape deck connected to the rear panel terminals. When you wish to add expansion effects to the tape's playback sound, press this switch and the EXPANDER switch (§).

12) TAPE MONITOR indicator

Lights when the TAPE MONITOR switch is set to 0 N.

(3) INPUT LEVEL selector (0 dB, -6 dB)

Set in accordance with the input level of the input music source.

NOTES:

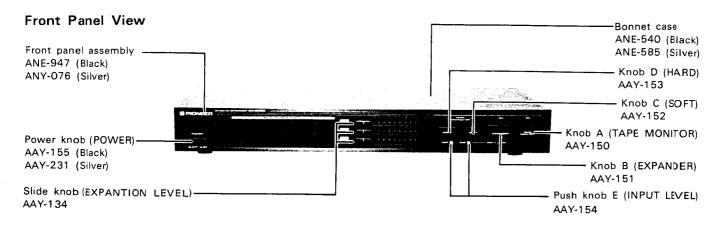
- When the POWER switch is OFF, no signals will be Output from the OUT terminals, regardless of the EXPA NDER switch.
- When the TAPE MONITOR switch is ON, no expansion effect will be output from the TAPE REC terminals.

4. PARTS LOCATION

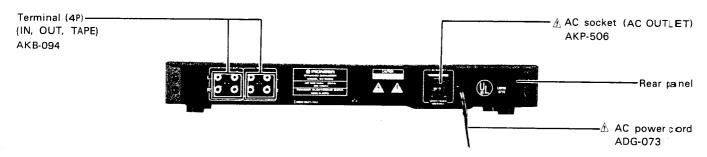
NOTES

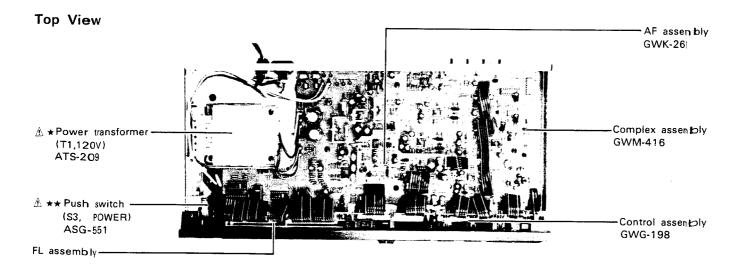
- The h mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks ★★ and ★.
 - ** GENERALLY MOVES FASTER THAN *

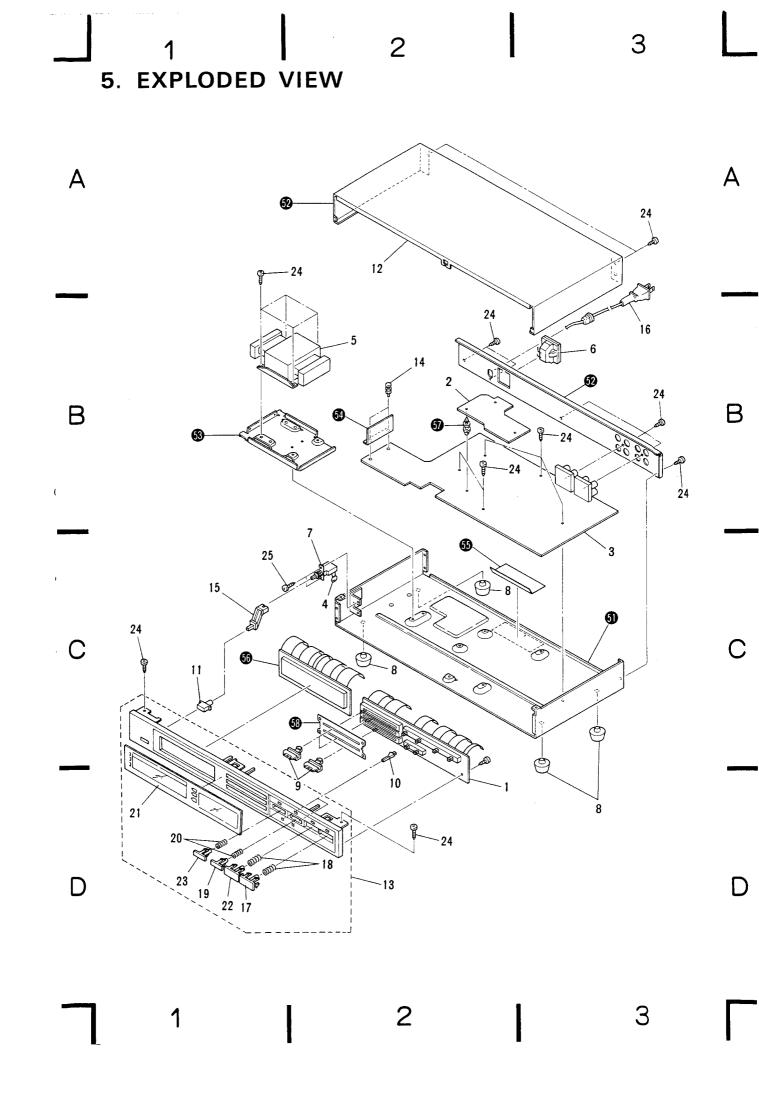
This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.



Rear Panel View









NOTES:

- Parts without part number cannot be supplied.
- The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your Parts Stock Control, the fast moving items are indicated with the marks ★ ★ and ★.
 - ** GENERALLY MOVES FASTER THAN *

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

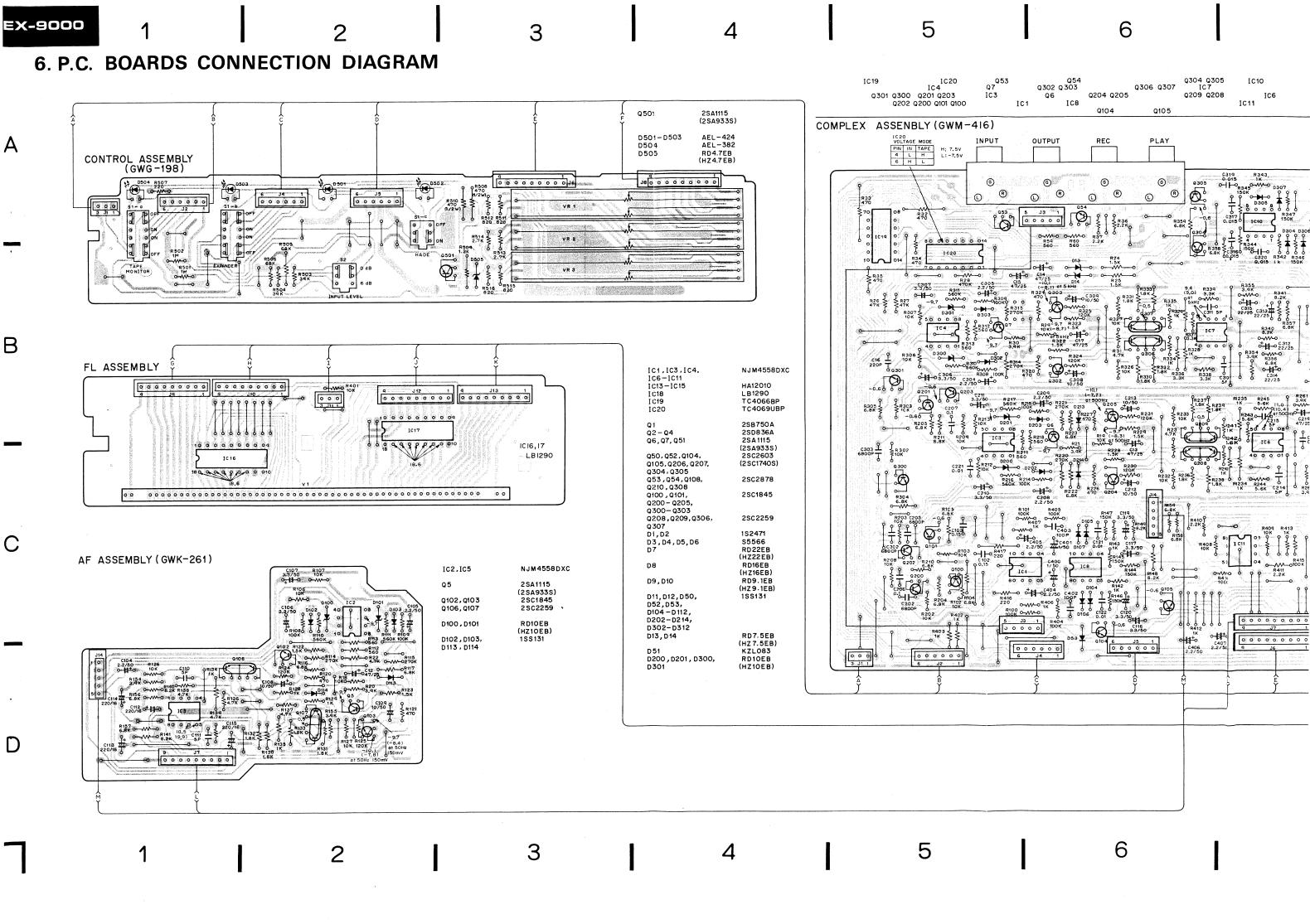
Parts List (EX-9000 [BK])

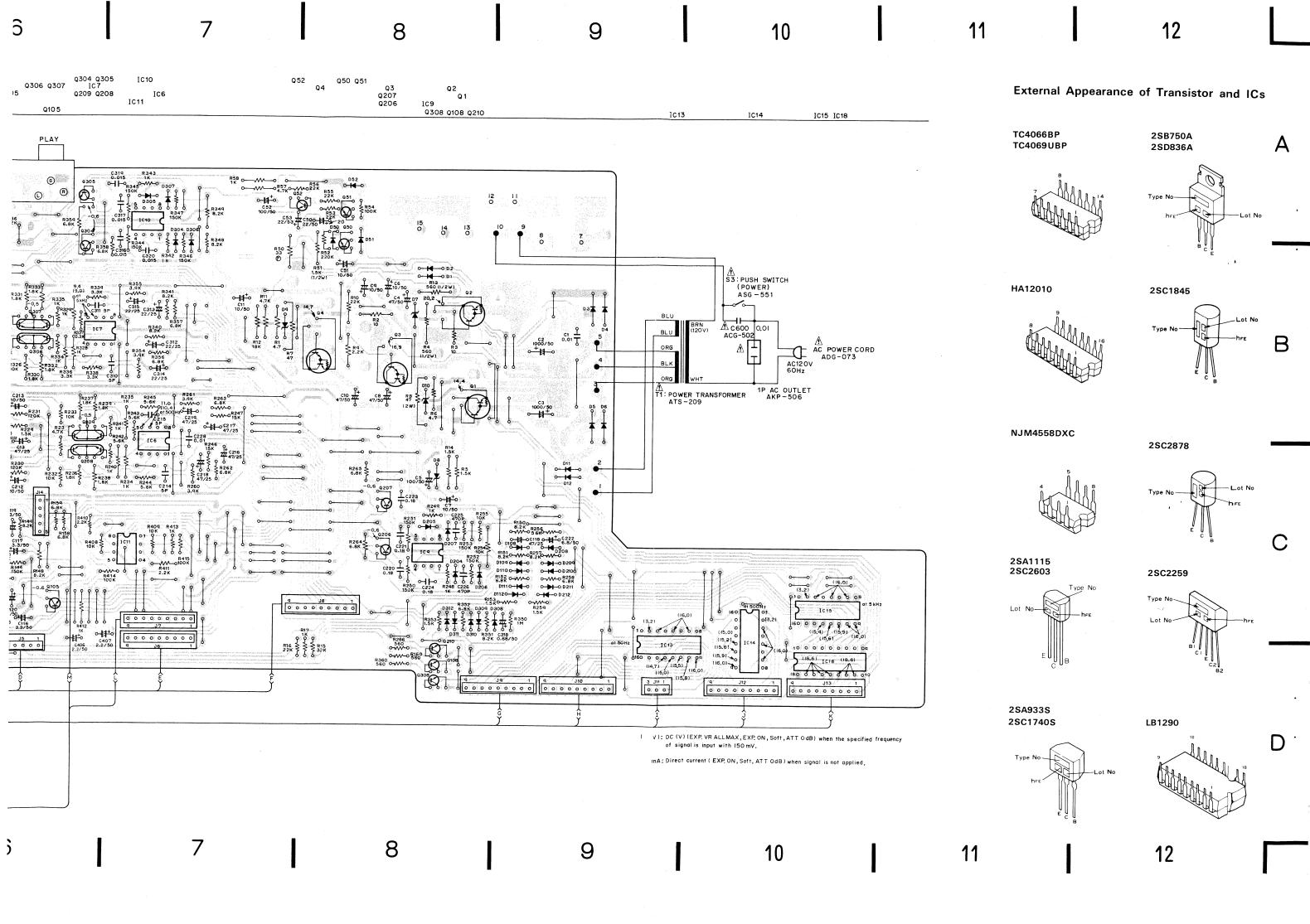
Mark	No.	Part No.	Description	Mark	No.	Part No.	Description
	1	GWG-198	Control assembly	Δ	16	ADG-073	AC power cord
	2	GWK-261	AF assembly		17	AAY-150	Knob A (TAPE MONITOR)
	3	GWM-416	Complex assembly		18	ABH-095	Coil spring
Æ	4	ACG-502	Ceramic capacitor (C600)		19	AAY-152	Knob C (SOFT)
			(0.01/125V)		20	ABH-099	Coil spring
A ★	5	ATS-209	Power transformer				. •
-	_		(T1, 120V)		21	ANZ-024	Display panel
					22	AAY-151	Knob B (EXPANDER)
Æ	6	AKP-506	AC socket (AC OUTLET)		23	AAY-153	Knob D (HARD)
<u>^</u> **	7	ASG-551	Push switch (S3, POWER)		24	BBZ30P080FZK	Screw 3x8
23 2 7	8	AEP-016	Leg assembly		25	VMZ30P060FMC	Screw 3x6
	9	AAY-134	Slide knob				
			(EXPANTION LEVEL)		51		Chassis
	10	AAY-154	Push knob E (INPUT LEVEL)		52		Rear panel
			,		53		Transformer stay
	11	AAY-155	Power knob (POWER)		54		Barrier A
	12	ANE-540	Bonnet case		55		Barrier B
	13	ANE-947	Front panel assembly				
	14	AEC-525	Nylon rivet		56		FL assembly
	15	ANR-879	Push lod		57		P.C. B holder
	-				58		Blind sheet

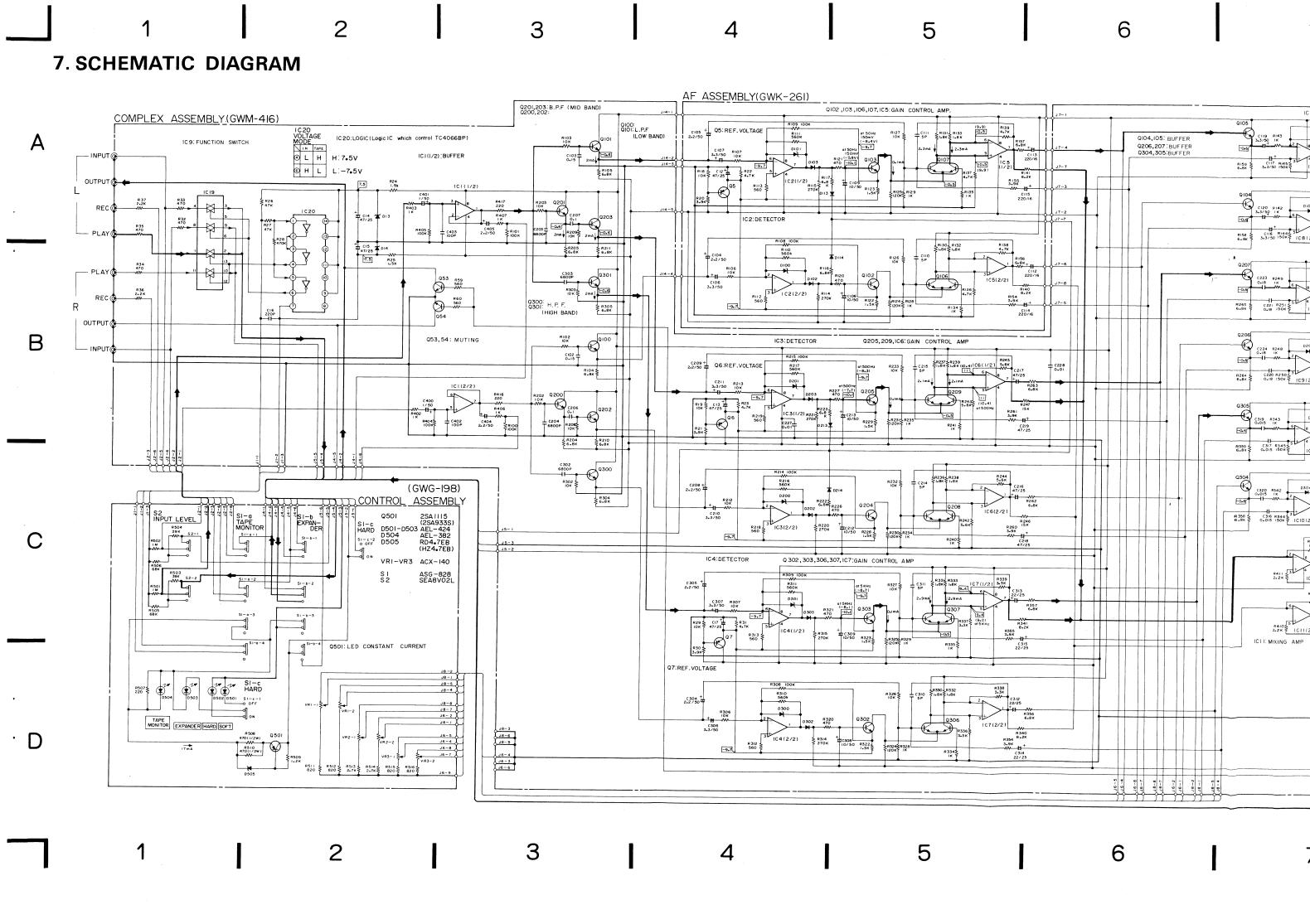
Contrast of EX-9000(BK) and EX-9000

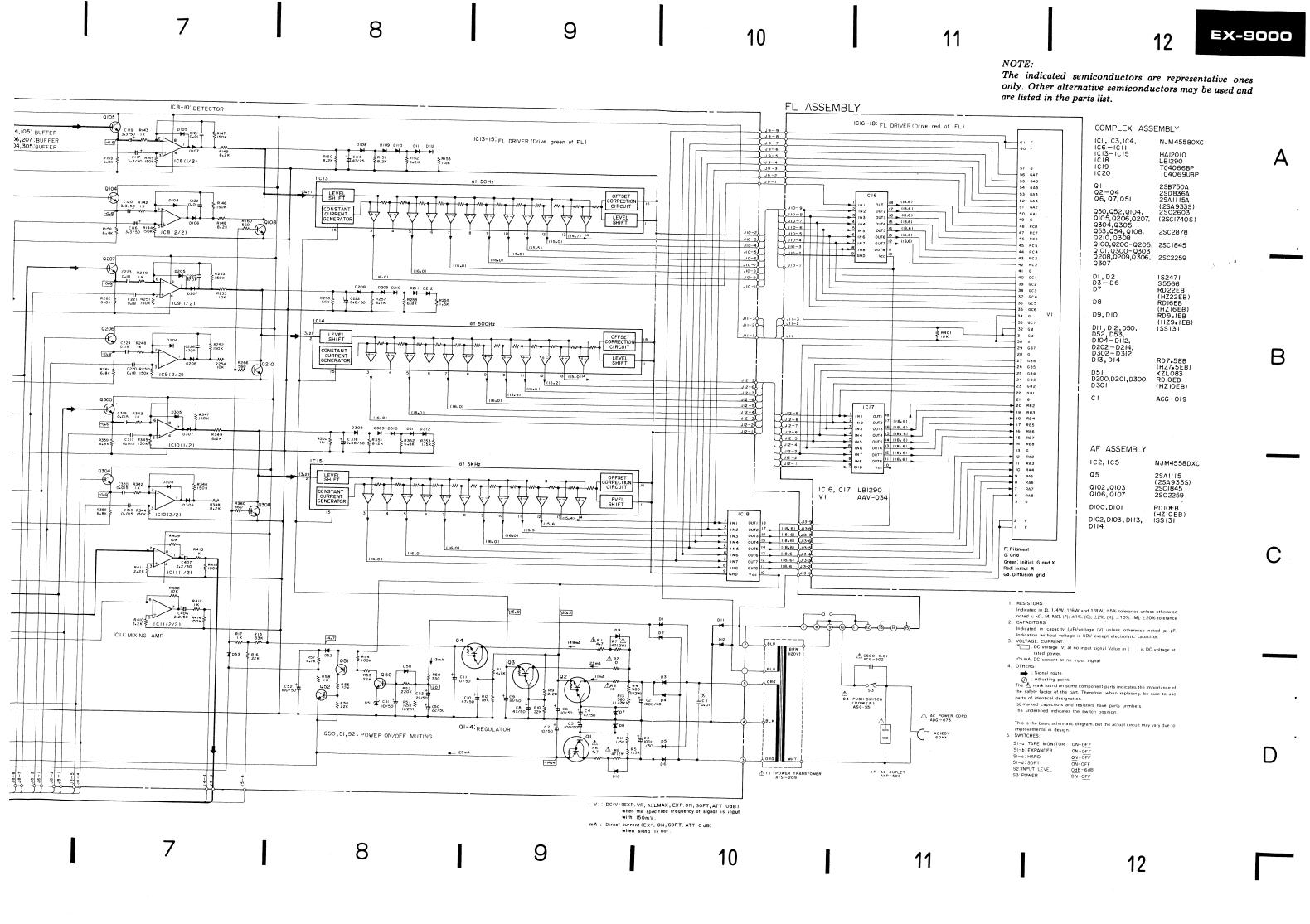
Mark		Part	No.	
	Description	EX-9000(BK) type	EX-9000 type	Remarks
	Front panel assembly	※ ANM-947	ANY-076	
Bonnet case		※ ANE-540	ANE-585	
	Power knob (POWER)	※ AAY-155	AAY-231	

Note: 🔆 is black type.

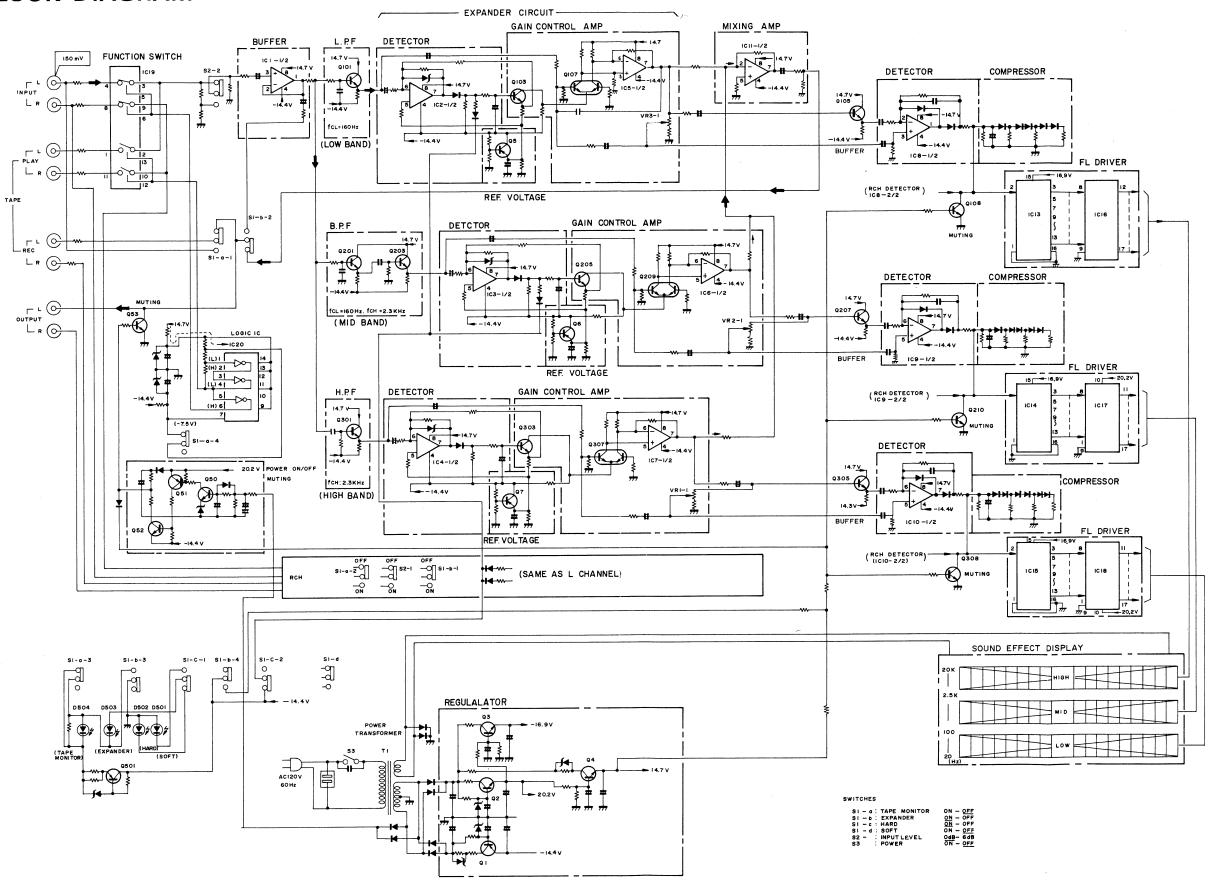








8. BLOCK DIAGRAM



9. CIF

The EX-90 hall presence by expanding sound programmer.

The circuit circuit (it end bands; nam detecting circuit which tube, etc.

Fig. 9-1 compression operation. If circuit (It is voltage circuit than that of becoming at becomes his increased in the dynamic

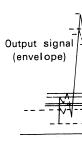


Fig. 9-

9. CIRCUIT DESCRIPTIONS

The EX-9000 is an adaptor which is used to reproduce hall presence live sounds and powerful dynamic sounds by expanding the dynamic range of various kinds of sound program souces.

The circuit is comprised of a buffer amplifier, a filtering circuit (it enables to divide the audio frequencies into 3 bands; namely, HIGH, MID and LOW bands), a detecting circuit, a gain controlling amplifier (G.C.A.), and a mixing circuit. It is also comprised of a driving circuit which is used to actuate the fluorescent indicator tube, etc.

Fig. 9-1 shows the characteristics of the level compression and expansion of the dynamic expansion operation. If the voltage to be input to the expanding circuit (It is comprised of a detecting circuit, a reference voltage circuit and a gain controlling amplifier.) is lower than that of the specified level, the gain of the circuit is becoming attenuated in a constant rate. If the input level becomes higher than the specified level, the gain is increased in proportion to the increasing amount, and the dynamic range is also expanded.

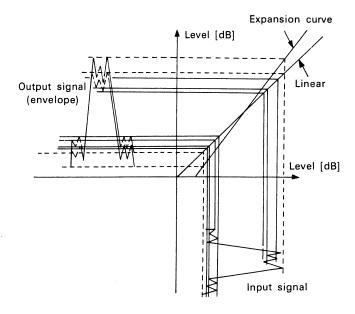


Fig. 9-1 Operation of dynamic expansion

Filter circuit

The input signal passed through the buffer amplifier is divided into 3 bands; namely, low band (low-pass filter, $f_{CL}=106$ Hz), middle band (band-pass filter, $f_{CL}=160$ Hz and $f_{CH}=2.3$ kHz) and high band (high-pass filter, $f_{CH}=2.3$ kHz).

■ Detecting circuit

The signal has been divided into 3 bands by the filter is detected by the individual half-wave rectifying circuits to generate DC current to be used to control the gain of the gain control amplifier. (Fig. 9-2)

- As the zener diode D1 becomes into a conductive state when the positive side of the audio signal is input to R1, after going through the filter, the output

 A point of the differential amplifier IC1 becomes almost zero alternating currently, and the controlling current of the gain controlling amplifier becomes Iab=Ib.
 - In turn, in the negative side of the audio signal, as the zener diode D1 becomes into a non-conductive state, the input signal is reversed to an output signal by the amplitude difference ratio between R1 and R2, and it is rectified by D2. The rectified alternating current signal is smoothed by R5 and C1, and thus the DC current can be obtained. At this point, the controlling current of the G.C.A. circuit becomes $I_{ab}=I_a+I_b$.
- 2. In the state S1 (hard switch) is turned off, the current which has been charged to C1 is discharged through R6 (R5<R6). When R6 is sufficiently large, the discharge time constant C1R6 becomes large (the fall time of the DC voltage becomes long). This is called as soft position.
- 3. In the state S1 is turned on, the currnet which has been charged to C1 is discharged through R7 (R7<R6, R5<R7).
 - The discharge time constant C1R7 becomes smaller than that of aforementioned soft position (the fall time of DC voltage becomes short). This is called as hard position.
- 4. By varying the fall time of DC voltage, the following effects can be obtained.
 - Hard position: When the fall time of DC voltage is shortened, the sound becomes full of lively tone. (This corresponds to a music of high tempo.)
 - Soft position: When the fall time of DC voltage is elongated the sound becomes massive tone. (This corresponds to a music of slow tempo.)
 - The effects of soft/hard can be applied only to the low and middle bands.

■ Gain controlling amplifier (G.C.A.)

The DC voltage which has been rectified with the detecting circuit is converted into a DC current and it is added to the constant current to be used to control the gain of the gain controlling amplifier. In addition, the feedback resistor is another controlling element of the gain controlling amplifier.

The expansion amount is increased or decreased by varying VR3.

■ Mixer

The output signals of the individual filter blocks (namely, LOW, MID and HIGH) are added and input with the mixer of the final stage.

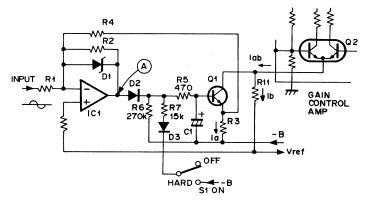


Fig. 9-2 Detecting circuit

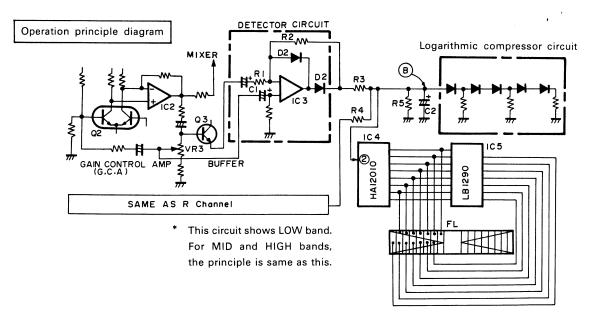


Fig. 9-3 Gain controlling amplifier and FL driving circuit



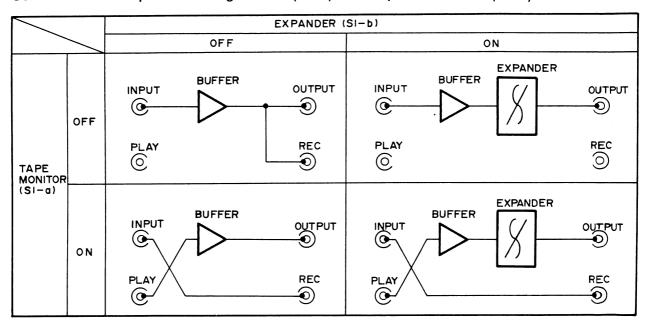


■FL driving circuit

Extract a signal from the variable volume control VR3 which is the feedback resistor of the gain controlling amplifier, and it is detected and blended with the similarly detected outputs of other channels. Thus the blended signal drives the FL which displays the increased amount of the expansion.

- 1. The voltage obtained from the variable volume control VR3, which is positioned in the feedback section of the gain controlling amplifier, is amplified by the differential amplifier IC3. The detecting circuit of IC3 performs the same operation as that of IC1 described in the previous section.
- 2. The detecting outpus of both L and R channels are smoothed with C2 after they are being mixed by passing through R3 and R4, and furthermore, they are compressed logarithmically and converted into DC voltages (at point B). The DC voltage obtained at point B is input to pin 2 of IC HA12010 which drives the FL, and it drives HA12010 when white FL light is lit and drives LB1290 when red FL light is lit in response to the level at point B.

Convinations of tape monitoring switch (S1-a) and expander switch (S1-b)



10. ELECTRICAL PARTS LIST

NOTES:

- When ordering resistors, first convert resistance values into code form as shown in the following examples.
 - Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

 560Ω 56×10^{1} 561 RD%PS 561 J $47k\Omega$ 47×10^3 $473 \ldots RD\%PS$ 473 JOR5 RN2H OR5 K 0.5Ω 1Ω 010 RS1P @II@ K

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

 $562 \times 10^{\circ}$ 5621 RN%SR 5627 F $5.62k\Omega$

- The i mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- · For your Parts Stock Control, the fast moving items are indicated with the marks ★★ and ★
 - **★★** GENERALLY MOVES FASTER THAN **★**

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

Miscellaneous Parts P.C.BOARD ASSEMBLIES

Mark	Symbol & Description	Part No.
	Control assembly	GWG-198
	AF assembly	GWK-261
	Complex assembly	GWM-416
	FL assembly	Non supply

OTHERS

Mark		Symbol & Description	Part No.
A	**	S3 Push switch (POWER)	ASG-551
Æ	*	T1 Power transformer (120V)	ATS-209
Æ		C600 ceramic capacitor (0.01/125V)	ACG-502
Æ		AC Power cord	ADG-073
Æ		AC socket (AC OUTLET)	AKP-506

Control Assembly (GWG-198) **SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
*	D504 LED	AEL-382
*	D501 D503 LED	AEL-424
*	D505	RD4.7EB
		(HZ4.7EB)
**	Q501	2SA1115
		(2SA933S)

S

SWITCHES						
Mark	Symbol & Description	Part No.				
⋆⋆	S1 Push switch (TAPE MONITOR, EXPANDER, HARD, SOFT)	ASG-828				

S2 Push switch (INPUT LEVEL)SEA8V02L

RESISTORS

NOTE: When ordering resistors, convert the resistance valueinto code form, and then rewrite the part no. as before.

Mark		Symbol & Description	Part No.
	*	VR1—VR3 Slide resistor (EXPANSION LEVEL)	ACX-140
		R508, R510	RD1/2PM471J
		R509	RD1/4PM122J
		Other resistors	RD1/8PM 🗆 🗆 🗓 .J

AF assembly (GWK-261) **SEMICONDUCTORS**

Symbol & Description	Part No.
IC2, IC5	NJM4558DXC
D100, D101	RD10EB
	(HZ10EB)
D102, D103, D113, D114	1 SS1 31
Q5	2SA1115
	(2SA933S)
Q102, Q103	2SC1845
Q106, Q107	2SC2259
	IC2, IC5 D100, D101 D102, D103, D113, D114 Q5

CAPACITORS

Mark	Symbol & Description	Part No.	
	C110, C111	CCCSL050C50	
		(CCDSL050C50)	
	C104, C105	CEANL2 R2 M50	
	C108, C109	CEAS100M50	
	C112, C113, C114, C115	CEAS221 M16	
	C106, C107	CEAS3R3M50	
	C12	CEAS470M25	

RESISTORS

NOTE: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

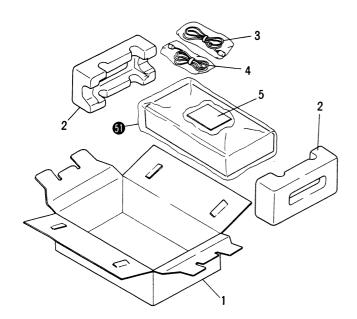
Mark	Symbol & Description	Part No.
	All resistors	RD1/8PM□□□J



	Assembly (GWM-416 NDUCTORS	'1	Mark	Symbol and Description	Part No.
	Symbol & Description	Part No.		C116, C117, C119, C120, C210, C211, C306, C307	CEAS3M50
**	IC13—IC15	HA12010		C13-C15, C17, C118, C216,	CEAS470M25
**	IC18	LB1290		C217, C218, C219	
**	IC19	TC4066BP		C4, C8, C10	CEAS470M50
**	IC20	TC4069UBP		C222	CEAS6R8M50
**	IC1, IC3, IC4, IC6—IC11	NJM4558DXC		C225, C226	CKCYB471 K50 (CKDYD471 K50)
**	Q6, Q7, Q51	2SA1115		C227, C228	CKDYF103Z50
	04	(2SA933S)		C121, C122	CQMA103J50
**	01	2SB750A 2SC1845		C206, C207	CQMA104J50
**	Q100, Q101, Q200—Q205, Q300, Q301—Q303	2301045		C316, C317, C319, C320	CQMA153J50
**	Q2—Q4	2SD836A		C102, C103	CQMA154J50
**	Q50, Q52, Q104, Q105,	2SC2603			
	Q206, Q207, Q304, Q305	(2SC1740S)		C220, C221, C223, C224	CQMA184J50
**	Q53, Q54, Q108, Q210, Q308	2SC2878		C202, C203, C302, C303	CQMA682J50
**	Q208, Q209, Q306, Q307	2SC2259	RESISTO	RS	
ند	D51	KZL083	NOTE: Whe	en ordering resistors, conver	t the resistance i
* *	D200, D201, D300, D301	RD10EB	into	code form, and then rewrite	the part no. as be
•	2200, 2201, 2000, 200	(HZ10EB)	Mark	Symbol & Description	Part No.
*	D8	RD16EB		DE 1	DD1 /2 DM1 E2 I
		(HZ16EB)		R51	RD1/2PM152J
				R4, R13	RD1/2PM561J
*	D7	RD22EB		R50	RD1/4PM331J
		(HZ22EB)		R5, R9, R11, R14, R24, R25,	NDI/4FWILL LL.
*	D13, D14	RD7.5EB		R57, R58	
		(HZ7.5EB)		R2, R3	RFA1/4PS100J
*	D9, D10	RD9.1 EB		R1, R6	RFA1/4PS4R7J
		(HZ9.1 EB)		R7, R8	RS2LMF470J
				Other resistors	RD1/8PM□□□
*	D3—D6	S5566			
*	D11, D12, D50, D52, D53,	1SS131	OTHERS		
	D104—D112, D202—D214, D302—D312		Mark	Symbol & Description	Part No.
*	D1, D2	1 S2471		Terminal (4P) (IN, OUT, TAPE Screw 3x6) AKB-094 PBZ30P060FMC
APACITO	ORS			colon che	, , , , , , , , , , , , , , , , , , , ,
ark	Symbol & Description	Part No.			
	C1 (0.01/AC150V)	ACG-019	FL Asse	mbly NDUCTORS	
	C214, C215, C310, C311	CCCSL050C50	Mark	Symbol & Description	Part No.
	C402, C403	(CCDSL050C50) CCCSL101J50	<u>iviair</u> ★★	IC16, IC17	LB1290
		(CCDSL101J50)	RESISTO		
	C16	CCCSL221J50	Mark	Symbol & Description	Part No.
	C400, C401	(CCDSL221J50) CEANL010M50	IVIAIK	R401	RD1/8PM1O3J
	C208, C209, C304, C305,	CEANL2 R2 M50		11401	1121701 WI 000
	C406, C407	CEACDCC450	OTHERS		
	C318	CEASR68M50	Mark	Symbol & Description	Part No.
	C6, C7, C9, C11, C51,	CEAS100M50		V1 Fluorescent indicator tube	۸۸۱/-034
	C212, C213, C308, C309	0540404::50		vi riuorescent indicator tube	AAV-03+
	C5, C52	CEAS101M50			
	C2, C3	CEAS102M50			
	C404, C405	CEAS2R2M50			
	C312—C315	CEAS220M25			
	C50, C53	CEAS220M50			



11. PACKING



Parts List

Mark	No.	Part No.	Description
	1	AHE-524	Packing case (for [BK])
	2	AHA-376	Side pad
	3	ADE-072	Connector cord (with plug
	4	ADE-073	Connector cord (with plug)
	5	ARB-687	Operating instructions (English)
	51		Vinyl sheet



12. FOR S AND S/G TYPES

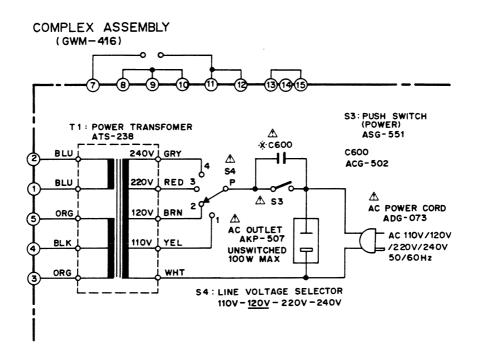
Model EX-9000/S and S/G types are the same as the EX-9000/KU with the exception of following sections.

Miscellaneous Parts

	Symbol & Description	Parts No.			D
Mark		KU type	S type	S/G type	Remarks
<u>i</u> *	T1 Power transformer (120V)	ATS-209			
	T1 Power transformer (110V, 120V, 220V, 240V)		ATS-238	ATS-238	
j.	AC socket (AC OUTLET)	AKP-506	AKP-507	AKP-507	
.f. ★★	S4 Line voltage selector		AKX-502	AKX-502	
	Screw 3×8 (For line voltage selector)		BBZ30P 080FZK	BBZ30P 080FZK	
	Packing case (For black type)	AHE-524	AHE-524	AHE-608	
	Packing case (For silver type)		AHE-607		
	Spacer (For packing)			AHB-148	

Circuit Diagram

S and S/G types



PIONEER



ORDER NO. ARP-810-0

DYNAMIC EXPANDER

EX-900(BK) HEM,HB EX-900 HEM,HB

- For servicing these types, please refer to the EX-9000 service manual (ARP-809) with the exception of this additional service manual.
- This additional service manual is applicable to the HEM and HB types.

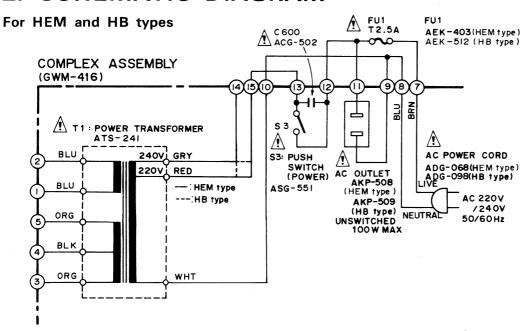
1. CONTRAST OF MISCELLANEOUS PARTS

Model EX-9000 [BK]/HEM, HB, EX-9000/HEM and HB types are the same as the EX-9000 [BK]/KU type with the exception of following sections.

Miscellaneous Parts List

Mark	Symbol & Description	Part No.			Remarks
	-,	KU type	HEM type	HB type	Hemarks
A ★	T1 Power transformer (120V) (220V/240V)	ATS-209	 ATS-241	 ATS-241	
$\stackrel{\wedge}{\mathbb{A}}$	AC socket (AC OUTLET) AC power cord	AKP-506 ADG-073	AKP-508 ADG-068	AKP-509 ADG-098	
A **	FU1 Fuse (T2.5A)		AEK-403	AEK-512	
	Operating instructions (English) (English/German/French/ Italian)	ARB-687	ARE-154	ARB-687 	

2. SCHEMATIC DIAGRAM



Line Voltage Selection (For HEM and HB types)

Line voltage can be changed with following steps.

- 1. Disconnect the AC power cord.
- 2. Remove the Bonnet case.
- 3. Change the connection of the power transformer
- 4. Stick the line voltage label on the rear panel.

Part No.	Description
AAX-193	220V label
AAX-192	240V label

